

Mounting Method: Double Sided Tape Template: Stencil Template

Required: Flat, Smooth Interior Surface

Tools Required: Stencil Guide, level, masking tape, tape measure, cleaning cloth, extra adhesive (clear silicone)



1. CLEAN Mounting Surface

Clean and prepare mounting surface before starting your install.

Tip: Mounting surface MUST be flat, smooth, free of dust and moisture.



2. POSITION and Secure Guide

Position guide flat on wall. Center & level copy, then secure with masking tape. Confirm proper spelling, spacing and kerning of letters on guide.



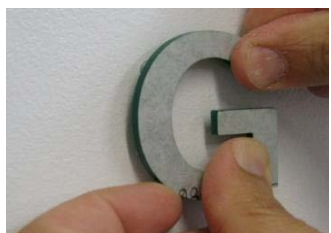
Note: Larger & heavier flat acrylic may require VHB tape and adhesive, to safely install. Use an adhesive, such as Epoxy, that will bond with the letters & mounting surface.



3. INSTALL Letters Using Guide

Remove masking from VHB tape and install letters on wall, using your guide. Do NOT press hard on letters yet - lightly set letters on wall.

View letters from a distance to make sure they are visually straight - adjust and align as needed.



4. PRESS Letters to Set

After letters are aligned straight, apply additional pressure to the face of each separate letter. VHB tape requires **pressure** to properly set.

Press letters hard with fingers, roller or flat board to fully set the VHB tape. Remove Stencil Guide after letters are set.

Tip: 3M recommends 25psi min. pressure to set tape (firm hand pressure)



5. REMOVE any Face Masking

Once letters are secured, carefully peel off any protective letter face masking. Clean off letter faces as needed.